Tack-Free Top Coat Oligomer



Tack—free gel polish top coats are highly desired in the nail coating industry because they provide a durable, high—gloss finish to a manicure without an IPA wipe step. Removing this step from the process saves time and allows the coating to exhibit its natural gloss. Like all nail coatings, tack—free top coats require a gloss finish, superior hardness, and most importantly, low yellowing properties.

Bomar has developed two model formulas using a new oligomer which provides exceptionally low color in a tack—free top coat. The new TPO—free model formula requires this new oligomer, a difunctional methacrylate monomer, a difunctional methacrylate co—oligomer, and a photoinitiator. The formula performed exceptionally well when compared to competitor top coats in areas of yellowness, gloss, and hardness.

Original Starting Point Formula:

Formula	Weight
BR-581MT	65.0%
DEGDMA	17.5%
IBOMA	15.5%
TP0	2.5%

^{*}All materials are INCI listed

TPO-free Starting Point Formula:

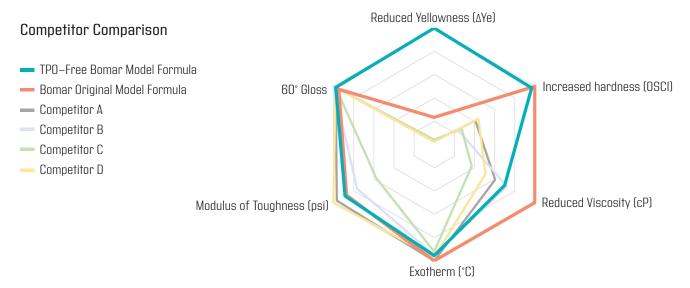
Formula	Weight		
BR-581MT	58.8%		
DEGDMA	27.0%		
BR-5413MB	10.8%		
Phenylisopropyl Dimethicone	2.0%		
TPO-L	1.5%		

^{*}All materials are INCI listed

- Superior hardness durable and can withstand various conditions
- Excellent gloss leaves nails with highly desired gloss finish
- Low yellowing will not distort the color of the nail or polish underneath
- INCl listed ingredients compliant with requirements for retail nail polishes
- Excellent shelf stability shelf stable at temperatures up to 40°C



Formulators looking to develop a tack–free gel polish top coat should evaluate one of the model formulas and BR–581MT. Below is a table providing test results of the model formulations, including BR–581MT, alongside several highly ranked competitive tack–free top coats for comparison.



Product	Viscosity at 25°C, cP ASTM D4287	Yellowness, ΔYe* ASTM E313		Gloss at 60°C** ASTM D2457	Acetone Double Rubs	Pendulum Hardness*** ASTM D4366		Exotherm, °C ASTM E2160	Modulus of Toughness, psi ASTM D882
Bomar TPO-Free Formula	1043	1.9 (30min)	-0.08 (24h)	95	113	39 (30min)	64 (24h)	50.5	1272
Bomar Original Tack-Free Formula	731	2.24 (30min)	0.43 (24h)	92	42	57 (30min)	66 (24h)	48.25	1250
Competitor A	1207	5.88 (30min)	3.57 (24h)	95	46	53 (30min)	27 (24h)	48.26	1390
Competitor B	1013	4.51 (30min)	2.52 (24h)	97	31	28 (30min)	16 (24h)	50.86	1098
Competitor C	1958	4.51 (30min)	2.46 (24h)	95	26	28 (30min)	18 (24h)	52.38	828
Competitor D	1433	8.50 (30min)	4.45 (24h)	95	14	54 (30min)	29 (24h)	49.75	1437

^{*} Yellowness (\Delta Ye) calculated by BYK Spectro-guide. 10 mil wet drawdown done on BYK opacity card. Cured on Dymax® BlueWave® LED VisiCure® flood, 75 mW/cm² for 60 sec.

Global Headquarters: 51 Greenwoods Road | Torrington, CT 06790 | USA | +1 860-626-7006

www.bomar-chem.com

^{**} Gloss calculated by BYK TriGloss meter. 10 mil wet drawdown done on BYK opacity card. Cured on Dymax BlueWave VisiCure flood, 75 mW/cm² for 60 sec.

^{***} Pendulum hardness completed on BYK pendulum hardness tester with Konig pendulum, 6° deflection, stop at 3° deflection, units in oscillations. 10 mil drawdown done on 4" x 3" glass slide. Cured on Dymax BlueWave LED VisiCure flood, 75 mW/cm² for 60 sec.